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SHAHID GHANDI COMMUNICATION CABLE CO.

**TECHNICAL SPECIFICATION FOR
ALL DIELECTRIC SELF SUPPORT CABLE
(ADSS)**



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SPECIFICATION FOR ALL DIELECTRIC SELF SUPPORT

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1 - GENERAL

This specification covers in detail the optical, physical and mechanical characteristics of optical cables used in conduit application.

2 - OPTICAL FIBER

2-1 – Optical Characteristics

The fibers may be standard single mode (ITU-T G652B or G652D) and have the following parameters:

TABLE (1)

PARAMETERS (Maximum Individual)		UNIT	VALUE
Fiber Attenuation	1310nm	dB/km	0.35
	1550nm	dB/km	0.25
Temperature Variation Attenuation		dB/km	=0.05
Point Discontinuities	1310/1550nm	dB	=0.10
Water Peak Attenuation	1383±3	dB/km	See note
Attenuation Change vs. Wavelength	1285-1310	dB/km	=0.10
	1525-1575	dB/km	=0.05
Attenuation Change vs. Bending	100wraps/50mmdia	dB	=0.5
	1wrap/32mmdia	dB	=0.05
Zero Dispersion Wavelength		nm	1300-1324
Maximum Dispersion	1310nm	Ps/nm.Km	=3.2
	1550nm	Ps/nm.Km	=18.0
Zero Dispersion Slope		Ps/nm ² .Km	=0.092
Nominal Mode Field Diameter	1310nm	µm	9.2±0.4
	1550nm	µm	10.4±0.8
Cable Fiber Cut-off Wavelength	(?cc)	nm	<1260
Polarization Mode Dispersion	1310nm	Ps/vKm	<0.2
	1550nm	Ps/vKm	<0.2

NOTE: For ITU-T G652 D the attenuation at 1383 will be < 0.31 dB/Km

2-2 - Fiber Dimensions

The fiber dimensions will be as following table (2).

TABLE (2)

PARAMETERS	UNIT	VALUE
Cladding diameter	μm	125±2
Core cladding concentricity error	μm	Max 1
Core non circularity error	%	Max 6
Cladding non circularity error	%	Max 2
Diameter of the coated fiber	μm	250±15
Coating concentricity error	μm	15
Coating non circularity error	%	10

2-3 – Fiber and loose tube identification

Fibers in each loose tube and the tubes will be identified with the following table (3).

TABLE (3)

Fiber/Tube No.	Color	Fiber/Tube No.	Color
1	White	7	Brown
2	Red	8	Violet
3	Green	9	Orange
4	Blue	10	Pink
5	Yellow	11	Grey
6	Black	12	Natural

Note: For less than 12 core optical cables there should be first colors.

3 - CABLE CONSTRUCTION

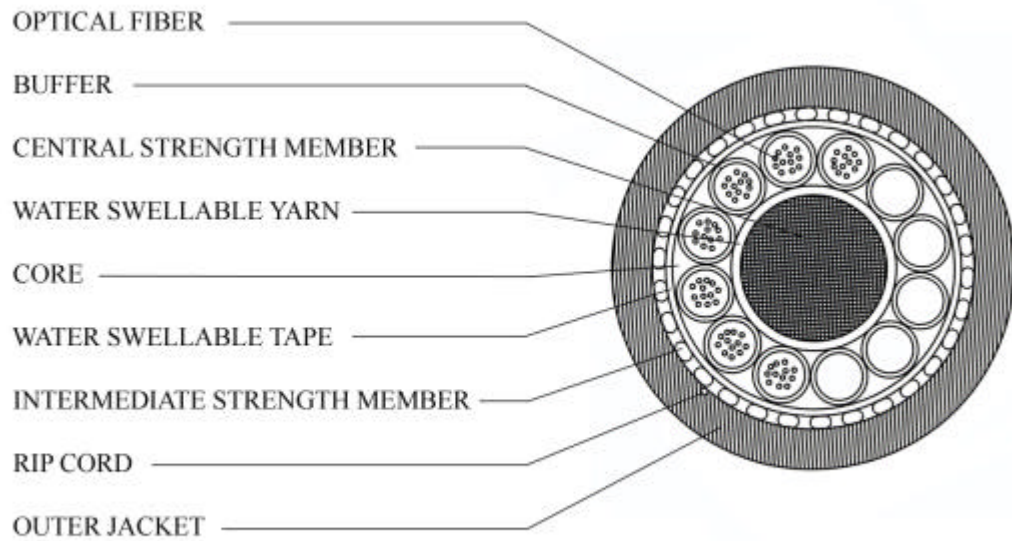
Cable construction is in accordance with the following table (4) and FIG (1)

TABLE (4)

Subject	Description
3-1- Optical fiber	Single mode fiber as ITU-T G.652B or G652D. The fibers are color coded and properly operate at a wide range of temperature from -40 °C up to +80 °C.
3-2- Buffer	Loose tubes of PBT materials, color coded, contains up to 12 optical fibers, filled with thixo tropic jelly. The jelly is free from dirt, metallic particles and would be non toxic and present no any dermal hazards.
3-3- Central strength member	Non-metal central strength member (FRP) with minimum nominal diameter 2.5mm.
3-4- Water swellable yarn	The water swellable yarn will be wound helically around the Strength member.
3-5- Core	Loose tubes will be stranded around central strength member by SZ stranding method. For adapting the loose tubes to central element the fillers of PP or HDPE may be used in cable construction.
3-6- Water swellable tape	A layer of water swellable tape with a sufficient thickness applied longitudinally over loose tubes. The overlap shall not be less than 3mm.
3-7- Intermediate Strength Member	A layer of Aramid yarn will be applied over the wrapping for additional pulling force.
3-8- Rip cord	2 Diametrically opposed rip cords will be placed over the swellable tape under the outer jacket. The rip cord must be strong and flexible enough to be able to strip or the jackets easily.
3-9- Outer jacket	A black Anti-Tracking HDPE jacket in according to ASTM-D1248 will be applied on corrugated steel tape. The nominal jacket thickness is 1.8mm.

FIG. (1)

The figure normally shows the general structure



4 - CABLE SIZES AND GENERAL DATA'S

4-1 - CABLE SIZES AND GENERAL DATA

Cables size and general data are in accordance with the following table (5).

Table (5)

PARAMETERS		1×4	2×4	1×6	2×6	4×6	8×6
Number of tubes		1	2	1	2	4	8
Fiber per tubes		4	4	6	6	6	6
Number of fibers		4	8	6	12	24	48
Central Strength Member(mm)		2.5	2.5	2.5	2.5	2.5	2.5
Pulling tension (N)	-Operation	4000	4000	4000	4000	4000	4100
	-Installation	6400	6400	6400	6400	6400	6600
Overall diameter (mm)		12.5	12.5	12.5	12.5	12.5	14
Weight (Kg/km)		105	105	105	105	105	135

4-2 – IDENTIFICATION MARKING

Each length of the cable shall be permanently identified as to the manufacturer, year of manufacture, number of tubes, fiber per tubes and cable type. The marking will be printed on the outer jacket.

NOTE: Other method as request

5 – MECHANICAL AND FUNCTIONAL TESTS

Mechanical and functional tests are in accordance with the following table (6).

TABLE (6)

ITEM	CONDITIONED	REFERENCE
WATER PENETRATION	1 m Length / 1 m height / 1 hours / no drop	FOTP-82
COMPRESSION	220 N / on 10 mm section of cable	EIA/TIA 455-41
FLEXING	25 mechanical flexing / heave diameter 20 times the cable diameter	EIA/TIA 455-104
IMPACT	660 g weight / 1 m height / In 2 at 3 locations along cable	EIA/TIA 455-25
TENSILE & BENDING	Pulling force As technical spec	EIA/TIA 455-33
TWIST	2 m length / 10 cycles of mechanical twisting	EIA/TIA 455-85
LOW OR HIGH TEMPERATURE BEND	sheave diameter 20 times the cable diameter / 4 full turns / 4 hours / at temperatures -30°C & +60°C	EIA/TIA 455-37
KNOT	10 kg weight / in cross sectional diameter of the knot	EIA/TIA 455-87
TEMPERATURE CYCLING	2 hours from 0°C to -40°C / 8 hours in -40°C / 4 hours from -40°C to +85°C / 8 hours in +85°C / 2 hours from +85°C to 0°C / 5 cycles	IEC 794-1-F1

Note:

The change in attenuation will not exceed 0.05 dB at 1550 nm.